

Shaping Industries

One Package at a Time

塑行业未来 创包装新章



Wenzhou Jiacheng Machinery Co., Ltd., formerly known as Rui'an Jiacheng Machinery Factory (established in 2005). Located in Pingyang, Wenzhou, the company specializes in packaging machinery manufacturing with 16 years of industry experience. Core products include cup lid forming machines, warming patch packaging machines, moxibustion patch packaging machines, and four-side sealing packaging machines. Equipped with modern production facilities, professional R&D teams and a comprehensive quality management system, we are committed to delivering premium products and technical solutions.

温州佳诚机械有限公司（原瑞安市佳诚机械厂）成立于2005年，公司位于温州平阳，专注包装机械制造16年，主营产品包括：成型杯盖机、暖宝宝包装机、艾灸贴包装机、四边封包装机等。企业拥有现代化生产基地、专业研发团队及完善的质量管理体系，致力于为客户提供优质产品和技术服务。



Global Excellent
Warm Pack Equipment Supplier
全球优秀暖包设备供应商



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HFS-400C

Horizontal Four Sides
Sealing Sugar Bar Packaging Machine

卧式四边封糖条包装机



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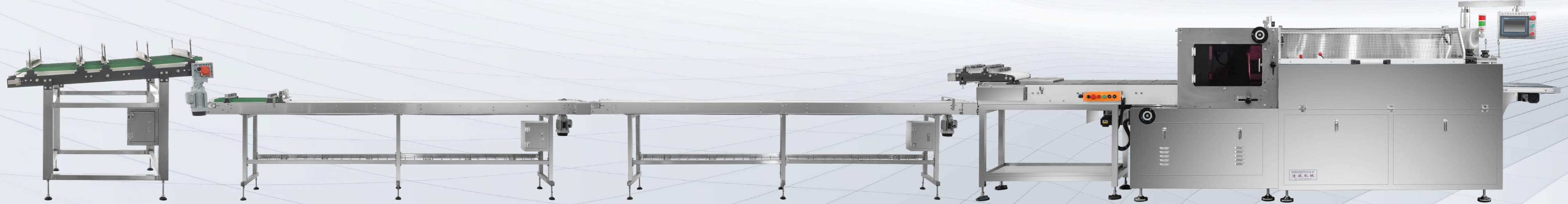


Production Capacity
生产能力

15-80
Times/min

Overall Dimensions
外形尺寸

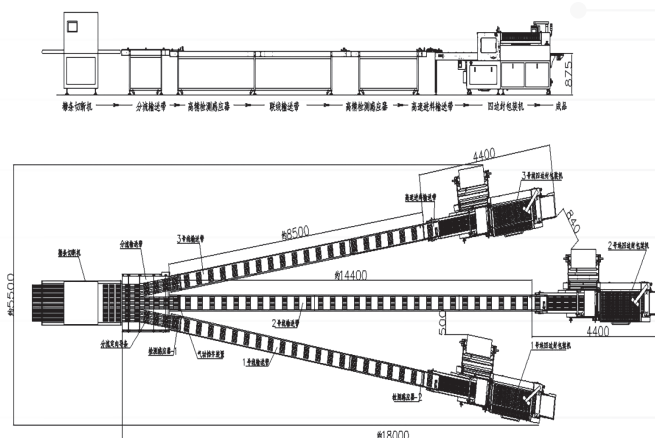
4400x1330x1480mm



PRODUCT APPLICATIONS 产品应用

适用于医药、日化、食品类如：
暖贴、眼贴、膏药贴、医用纱布等。

Suitable for medicine, daily chemicals,
foodstuffs such as:
Warm sticker, eye sticker, plaster sticker,
medical gauze, etc.



PERFORMANCE CHARACTERISTICS 性能特点

- 采用先进的四轴伺服同步控制系统，人机界面触摸调整，通过伺服运动控制系统对机械运动部件的位置、速度、同步等进行实时制动。
Advanced four-axis servo synchronous control system with touch-screen HMI adjustment, enabling real-time control of position, speed and synchronization for precise motion.
- 卷膜分切机构确保双面图案对齐，光电跟踪系统保障封口/分切精度，含自动计数功能。
Film slitting mechanism ensures dual-side pattern alignment. Photoelectric tracking system guarantees sealing/cutting accuracy with automatic counting.
- 无需更换模具实现袋长无级调节，纵/横封、送料、批号打印等参数可通过界面设定。
Stepless bag length adjustment without mold change. Parameters for sealing, feeding and batch printing adjustable via HMI.
- 高精度滚压式纵/横热封辊实现四边密封，封口牢固美观且密封性优异。
Precision roller-type longitudinal/transverse heat sealing for four-side closure, delivering strong, aesthetic and airtight seals.
- 高速连续式推料结构，精确自动供料，易清洁维护。
High-speed continuous reciprocating feeding mechanism with precise dosing, easy to clean and maintain.
- 薄膜恒张力+自动纠偏系统，提升对版精度及运行稳定性。
Automatic constant tension and deviation correction systems enhance alignment accuracy and operational stability.
- 自适应多种复合膜材料，配备高精度自动温控系统。
Compatible with various composite films, featuring high-precision automatic temperature control.

Main Technical Data 主要技术参数

HFS-400C

Bag length	袋长范围	50-280mm
Bag width	袋宽范围	50-200mm
Applicable film	包装速度	15-80次/分 (按袋子规格与物料而定)
Max material width	材料最大宽度	820mm
Mac fim diameter	包装卷径	最大外卷径420mm / 内芯径直 75mm
Packing Material	包装材料	PET/AL/PE, PET/PE, NY/PE,NY/AL/PE, KOPP/PE
Total Power	电源总功率	17Kw (380V/220V 50HZ)
Compressed Air(MPa)	压缩空气	0.4-0.6MPa
Dimension	外形尺寸	4400*1330*1480mm
Substance	整机重量	1200Kg